

Example Shorts Name ABC123 Style No. Men's shorts Description Division Mens Easy Wearing Shorts Category Spring/Summer Season -Sample size Size Scale S M L XL 2XL Main Fabric 60% Polyester, 40% Cotton

12/12/2023 Created by/Author

Tech Team

COMPONENT	QTY NOTES	PLACEMENT	1. ●DENIM INT CODE: 2052							
FABRIC										
Example Fabric CODE: blKrx	1.5	Main	- Example Fabric							
Example Fusing CODE: er8e6	0.5	Fly fusing	- Example Fusing							
TRIMS										
Example Zip CODE: Mkl9g	1	CF Zip	- Example Zip							
Example Thread CODE: O3OFW	1.5	All seams	- Example Thread							
Example Rivet CODE: We6Xb	3	x2 tops of pocket mouth 2mm below waistband x1 wearer's right side top corner of fob pocket	- Example Rivet							
Example Button CODE: 04GLx	1	CF opening	- Example Button							
		BRANDING AND LABELS								
Example Swing Tag CODE: WKp4Q	1	Attached through size pip								
Example Care Label CODE: vgBPo	1	Inner left side seam - 12cm down from waistband	- Example Care Label							
Example Size Pip CODE: A9OZd	1	5mm to the left of brand label	- Example Size Pip							
0 Example Brand Label CODE: 13I44	1	inner CB waistband	- Example Brand Label							
Compor	nents 10									

Size Specifications - Graded Measurements

Sample Size: L

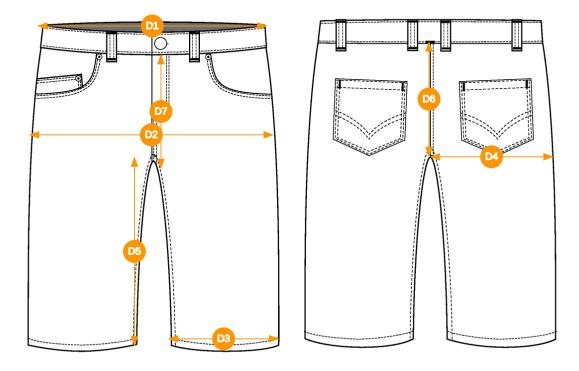
POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	S	M	L	XL	2XL
1/2 Waist	W 1/2	Measured 17cm from underarm - straight across body	true	Half	1 cm	40.5 cm	43 cm	45.5 cm	48 cm	51.5 cm
1/2 Hip	1/2H	Laying flat, straight across at widest point	true	Half	1 cm	53 cm	55.5 cm	58 cm	60.5 cm	63 cm
1/2 CRUTCH WIDTH	1/2CW	Measured from crutch point to side leg	true	Half	1 cm	34.1 cm	34.8 cm	35.5 cm	37 cm	38.5 cm
Front rise	FRR	Length from crotch seam to waistband seam on front	true	Full	1 cm	24.3 cm	24.9 cm	25.5 cm	26.1 cm	26.7 cm
Back rise	BKR	Length from crotch seam to waistband seam on back	true	Full	1 cm	35.6 cm	36.3 cm	37 cm	37.7 cm	38.4 cm
Inner leg length	Leg IN	Length form crotch seam to hem on inside leg	true	Full	1 cm	30 cm	33 cm	36 cm	39 cm	42 cm
1/2 Hem	HEM 1/2	Measured straight across at hem.	true	Half	1 cm	23.6 cm	24.3 cm	25 cm	25.7 cm	26.4 cm
Fly length	FLY	Measured from WB seam to fly stitching	true	Full	0.5 cm	15 cm	15 cm	15 cm	15 cm	15 cm



Artboard 4

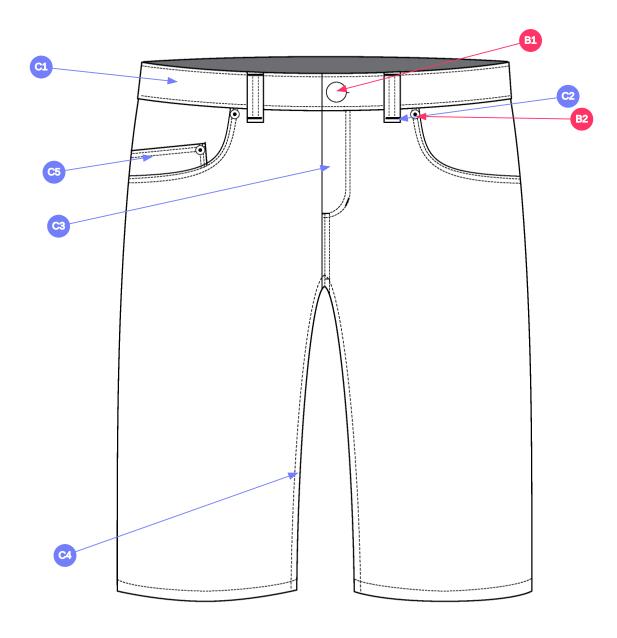
Denim

Int Code: 2052



Points of measure (7)

- 1/2 Waist
- D2 1/2 Hip
- D3 1/2 Hem
- 1/2 CRUTCH WIDTH
- D5 Inner leg length
- D6 Back rise
- D7 Front rise



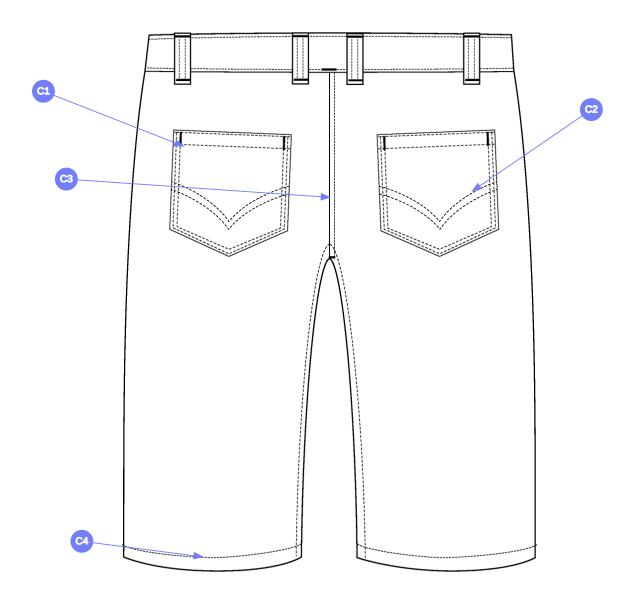
Artboard 6

Components (2)

- B1 Example Button
- B2 Example Rivet

Construction Details (5)

- C1 4cm self lined and edge stitched top and bottom
- cut length = 13cm. 1st belt loop 9cm either side of CF. 2nd belt loop on notch at side seam. 3rd belt loop 4cm either side of the CB. finished length = 6.5cm. Bar tacked each end
- C3 Left over right (men's fly)
- C4 flat felled inner leg seam
- C5 Jean side pockets with fob pocket. Twin needled 7mm apart



Artboard 7

Construction Details (4)

- c1 patch pocket attached with twin needle
- c2 decorative stitching 1cm apart.
- C3 Join with 5 thread and top stitched at 7mm
- C4 1.5cm, double turned hem



Your brand here

